BMW of North America, LLC			Customer's Name									
2003 Models (except X5) X5: USE Checklist SD92-224 Service Maintenance Checklist	Chassis Number BMW center Repair Order No.				Indicate # Lights illuminated in         Service Interval Indicator         G       G       G       G       Y       R							
Only operations that pertain to this vehicle will be performed.					Mileage (on odometer)							
NOTE: Any other requested repairs not listed or covered by the applicable BMW Limited Warranty will be charged to the owner and invoiced separately.												
State and federal statutes require a properly completed copy of this form to be retained in the BMW center's customer file.	24 24 25 25 25 25 25 25	3251, 330	10c- 54	5 Series	rci 143		BUNN ALD.	102 J. E. P. N.				
TECHNICIAN'S SIGNATURE	E85	E46	/ <	E39	~ ~	E52	/~~	ſ				
BMW Oxygen Sensor Replacement, required at intervals of 100,000 mi. (325i SULEV: 150,000 mi.)	•	•	•	•	•	•	•					
BMW Spark Plug Replacement, required at intervals of,000 mi.	100	100	60	100	60	60	60					
BMW Automatic Transmission Service; change ATF at intervals of 100,000 mi.	•	•		•			•					
1200 Mile Service		•					1					
Read out diagnostic system.			•		•	•	•					
Change oil and oil filter while engine is at operating temperature. Use only Castrol TWS Motorsport SAE 10W-60 Synthetic oil, or Castrol Formula RS 10W-60 Synthetic oil, BMW p/n 07 51 0 009 420			•									
Change oil and oil filter while engine is at operating temperature. We recommend BMW High Performance 5W-30 Synthetic oil, p/n 07 51 0 017 86	56						•					
Replace transmission fluid.			•	<b> </b>	•							
Replace differential oil.	_		•		•	•	•					
Check all warning/indicator lights, check control.			•		•	•	•					
Road test with check of brakes, suspension, steering, clutch/manual transmission.			•		•	•	•					
BMW Engine Oil Service												
Change oil and oil filter while engine is at operating temperature. We recommend BMW High Performance 5W-30 Synthetic oil, p/n 07 51 0 017 86	•	•		•	•	•	•					
Change oil and oil filter while engine is at operating temperature. Use only Castrol TWS Motorsport SAE 10W-60 Synthetic oil, or Castrol Formula RS 10W-60 Synthetic oil, BMW p/n 07 51 0 009 420			•									
Replace microfilters. Note: reduce replacement interval in dusty operating conditions.	•	•	•	•	•	•	•					
Check overall thickness of front and rear disc brake pads using special tool. Record results. If replacement is necessary*: Examine brake disc surfaces. Clean brake pad contact points in	•	•	•	•	•							
calipers. Grease wheel centering hubs. Check thickness of parking brake linings only when replacing rear pads. Record results.			rear only									
Remove and install front and rear disc brake pads, check overall thickness. Record results. Examine brake disc surfaces. Clean brake pad contact point in calipers. Grease wheel centering hubs.			front • only			•	•					
Check parking brake actuation. Adjust if necessary.	•	•	•	•	•	•	•					
Check convertible top mechanism tension cords for damage and routing.						•	•					
Reset Service Indicator. <b>Note:</b> Do not reset Service Indicator when additional oil changes (between the normal intervals) are requested by the customer.	•	•	•	•	•	•	•					
BMW Inspection I: Undercarriage		-		-		-		_				
Change oil and oil filter while engine is at operating temperature. We recommend BMW High Performance 5W-30 Synthetic oil, p/n 07 51 0 017 866	•	•		•	•	•	•					
Change oil and oil filter while engine is at operating temperature. Use only Castrol TWS Motorsport SAE 10W-60 Synthetic oil, or Castrol Formula RS 10W-60 Synthetic oil, BMW p/n 07 51 0 009 420			•									
Check transmission for leaks.	•	•	•	•	•	•	•					
Check rear axle for leaks.	•	•	•	•	•	•	•					
Half shafts: Check for leaks at flexible boots.	•	•	•	•	•	•	•					
Visually check fuel tank, lines and connections for leaks.	•	•	•	•	•	•	•					
Check condition, position, and mounting of exhaust system. Examine for leaks.	•	•	•	•	•	•	•					
Check power steering system for leaks. Check p/s fluid level; add fluid if necessary		•	•	•	•	•	•					
Check overall thickness of front and rear disc brake pads using special tool. Record results. If replacement is necessary*: Examine brake disc surfaces. Clean brake pad contact points in calipers. Grease wheel centering hubs. Check thickness of parking brake linings only when replacing rear pads. Record results.	•	•	rear only	•	•							
Remove and install front and rear disc brake pads, check overall thickness. Record results. Examine brake disc surfaces. Clean brake pad contact points in calipers. Grease wheel centering hubs.			front only			•	•					

Spare\_

RR\_

RF I

LR I

Tire Pressure (psi): LF\_\_\_\_

Check brake (and clubch) system connections and lines for leaks, damage, and incorest positioning.       EBS       E46         Check steering for absence of play, condition of suspension track rods, front axio pants, steering linkage and joint disc.       Image: Check parking brake actuation. Adjust if necessary.       Image: Check parking brake actuation.       Image: Check parking brake parking p		10. 10					20 STERNAL		
E85         E46           Check brake (and cluich) system connections and lines for leaks, damage, and incorrect positioning. <ul> <li>Check stering linkage and joint disc.</li> <li>Check parking for absence of play, condition of suspension track rods, front axle joints, stering linkage and joint disc.</li> <li>Check parking for absence of play, condition of suspension track rods.</li> <li>Check at line pressures (incluing spare). Correct II necessary. Record results.</li> <li>Check at line pressures (incluing spare). Correct II necessary.</li> <li>Check at line pressures (incluing spare). Correct II necessary.</li> <li>Replace IM-Molily system scantanic catridge nevy 3 years.</li> <li>Inspect entire body according to terms of rust perforation limited warranty (must be performed at least every two years).</li> </ul> <ul> <li>Check and adjust valves.</li>                     &lt;</ul>	24 J	325, 33	1475 <sup></sup>	5°C	letci MS	145	~	BNNUA	isal
and incorrect positioning.  Check stering linkage and joint disc.  Check parking brake actuation. Adjust if necessary.  Check and pressures (including spare). Correct if necessary.  Check alting resures (including spare). Correct if necessary.  Record results.  Check alting resures (including spare). Correct if necessary.  Replace M-Molibity System scalant cartridge even 3 years.  Inspect entire body according to terms of nust perforation limited warranty (must be performed at least every two years).  BMW inspectant I: Englace Compartment  Read out diagnostic system.  Check and adjust valves.  Check engine cooling system/Source on action of the set of the set overy two years).  Meter inter out the advected everyyears  Check engine cooling system/Source of the set overy two years).  Meter cooling in the set overy two years).  BMW inspectant I: Englace of the set overy two years).  BMW inspectant is advected everyyears  Check engine cooling system/heater hose connections for leaks.  Check engine cooling system/heater hose connections for leaks. Check coolint must be replaced everyyears  Meter Coolinn must be replaced everyyears  Meter cooling from whice is production date).  Check windshield washer fuid level and antifreeze protection.  Performed at least every 1 years (the interval begins from whice is production date).  Check windshield washer fuid level and antifreeze protection.  Performed at least every set of the set over	E3	E46	, 	E39	9		E52	,	
front ake joints, steering linkage and joint disc. Check parking brake actuation. Adjust if necessary. Check all tree pressures (including spare). Correct If necessary. Record results. Check condition of tires (outer surfaces) light/mith [tred wear and pattern: in case of uneven tread wear readjust wheels as instructed and rebalance.' Replace M-Mobility System Sealant catrifuge every 3 years. Inspect entire body according to terms of rust perforation limited warranty (must be performed at least every two years). BMW Inspection I. Engine Compartment Read out diagnostic system. Check and adjust valves. Check engine cooling system/heater hose connections for leaks. Check coolant must be replaced every years time interval level and antificeze protection level; add coolant if necessary. Note: Coolant must be replaced every years time interval level and antificeze protection. Fill up and/or correct. If necessary. Record freeze point temperature. Check windshield washer fuid level and antificeze protection. Fill up and/or correct. If necessary. Record freeze point temperature. Check windshield washer fuid level and antificeze protection. Fill up and/or correct. If necessary. Record freeze point temperature. Check air conditioner operation. Resplace microfillers. Nete: reduce replacement interval in dusty operating conditions. Reset Service Indicator. BMU Inspection I: Body/Electrical Equipment Check admarning fights, foglights, parking, back-up, license plate, intervol findusting system. (add cash add coolant). Check wapers and washer system(s); where lights, back-up, license plate, intervol findustor system(s); where lights, back-up, license plate, intervol findustor system. Check admarning fights, foglights, parking, back-up, license plate, intervol findustor system. Check admarning fights, foglights, parking, back-up, license plate, intervol findustor system. Check admarning fights, foglights, parking, back-up, license plate, intervol findustor system. Check admarning fights, back up, license plate, int	•	•	•	•		•	•	•	
Check and turp pressures (including spare). Correct If necessary. Record results. <ul> <li>Check condition of tites (outer surfaces [laft/http]), trand ware and pattern:</li> <li>Note: If requested, rotate all four roads wheels as instructed and rebalance.*</li> <li>Replace M-Mobility System sealant catridge every 3 years.</li> <li>Inspect on I: Engine Compartment</li> </ul> <li>Read out diagnostic system.</li> <li>Check and adjust valves.</li> <li>Check engine cooling system/heater hose connections for leaks.</li> <li>Check coolin livel and antificeze protection livel; add coolant If necessary.</li> <li>Note: Coolant must be replaced everyyears (time interval legins from vehicles production date).</li> <li>Check windshield washer fluid level and antificeze point temperature.</li> <li>Check windshield washer fluid level and antificeze point temperature.</li> <li>Check and advice onted. If necessary. Record freeze point temperature.</li> <li>Check air conditioner operation.</li> <li>Explace microfilters.</li> <li>Note: reduce replacement interval in dusty operating conditions.</li> <li>Reset Service Indicator.</li> <li>Explace microfilters.</li> <li>Note: reduce replacement interval in dusty operating conditions.</li> <li>Reset Service Indicator.</li> <li>Check latury state-of-charge, and charge if required.<sup>1</sup></li> <li>Check latury state-of-charge, and charge if required.<sup>1</sup></li> <li>Check latury state-of-charge, and charge if required.<sup>1</sup></li> <li>Check latury state-of-charge. Advice replacement lights, check control.</li> <li>Check latury state-of-charge. State lights, foulgibts, parking, back-up, license plate, intervos, luggage co</li>	• •	•	•			•	•	•	
Check condition of tires (outer surfaces) [left/right]), tread wear and pattern:       in case of unevent tread wear readjust wheels as instructed and rebalance."         Replace M-Mobility System scalant cartridge every 3 years.       inspect entire body according to terms of rust perforation limited warranty (must be performed at least every two years).       Image: Compartment         BMW Inspection I: Engine Compartment       Read out diagnostic system.       Image: Compartment         Read out diagnostic system.       Image: Compartment       Image: Compartment         Check engine cooling system/heater hose connections for leaks.       Image: Compartment       Image: Compartment         Replace brake fluid every 2 years (time interval begins from vehicles production date).       Image: Compartment       Image: Compartment         Check inconflioner operation.       Image: Compartment       Image: Compartment       Image: Compartment         Replace microfiliers.       Image: Compartment       Image: Compartment       Image: Compartment         Replace microfiliers.       Image: Compartment       Image: Compartment       Image: Compartment       Image: Compartment         Replac	• •	•	•			•	•	•	L
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Imust be performed at least every two years).       Image: Compartment         BMW Inspection I: Engline Compartment       Image: Compartment         Read out diagnostic system.       Image: Compartment         Check and adjust valves.       Image: Compartment         Check coolant level and antifreeze protection level; add coolant if necessary.       Image: Compartment         Note: Coolant insus the replaced everyyears       Image: Compartment         Replace brake fluid every 2 years (time interval begins from vehicle's production date).       Image: Compartment         Check and content fluid in reservoir. Add fluid if required.       Image: Compartment         Replace brake fluid every 2 years (time interval begins from vehicle's production date).       Image: Compartment         Check air conditioner operation.       Image: Compartment       Image: Compartment         Replace microfilters.       Note: reduce replacement interval in dusty operating conditions.       Image: Compartment         Reset Service Indicator.       Image: Compartment       Image: Compartment         Check laphting system, i.e., headlights, foglights, parking, back-up, license plate, linterior including map reading lights, glove box, flashlight, illuminated make, up mirrors.       Image: Compartment         Check laphting system, i.e., headlights, check control.       Image: Compartment       Image: Compartment         Check laphting system, i.e., headlights, check control.	•		•			•	•	•	
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Check engine cooling system/heater hose connections for leaks.       Image: Check coolant level and antifreeze protection level: add coolant if necessary.       Image: Check coolant level and antifreeze protection level: add coolant if necessary.         Note: Coolant must be replaced everyyears       Item interval begins from vehicle's production date).       Image: Check level of brake and clutch fluid in reservoir. Add fluid if required.       Image: Check level of brake and clutch fluid in reservoir. Add fluid if required.         Replace brake fluid every 2 years (lime interval begins from yehicle's production date).       Image: Check windshield washer fluid level and antifreeze portection.         Check air conditioner operation.       Image: Check windshield washer fluid level and antifreeze point temperature.       Image: Check windshield washer fluid level and antifreeze point temperature.         Check air conditioner operation.       Image: Check inform reduct replacement interval in dusty operating conditions.       Image: Check lighting system, i.e., headights, foglights, parking, back-up, license plate, interior (Including map reading lights), glove box, flashilght, liluminated make-up mirrors, luggage compartment lights.       Image: Check lighting system, i.e., headight, foglights, parking, back-up, license plate, interior (Including map reading lights), glove box, flashilght, liluminated make-up mirrors, luggage compartment lights.       Image: Check lighting system, i.e., headight, flower, headight dimmer/flasher switch.       Image: Check lighting system, set headight dimmer/flasher switch.       Image: Check lighting system, set head dashboard lilumination.       Image: Check lighting system switch.       Image: C	•		•	,					t
Check coolant level and antifreeze protection level: add coolant if necessary.       Image: Construction of the image of	4	Δ	4	4	1 3	3	3	3	ł
Replace brake fluid every 2 years (time interval begins from vehicle's production date).* <ul> <li>Check windshield washer fluid level and antifreeze protection.</li> <li>Fill up an/or correct if necessary. Record freeze point temperature.</li> <li>Check air conditioner operation.</li> <li>Peplace microfilters.</li> <li>Note: reduce replacement interval in dusty operating conditions.</li> <li>Rest Service Indicator.</li> <li>BMW Inspection I: Body/Electrical Equipment</li> <li>Check air conditioner operating in required.*</li> <li>Check battery state-of-charge, and charge if required.*</li> <li>Check lair gy setem, i.e., headlights, toglights, parking, back-up, license plate, interior (including map reading lights), glove box, flashlight, illuminated make-up mirrors, luggage compartment lights.</li> <li>Check instrument panel and dashboard illumination.</li> <li>Check wing washer switch.</li> <li>Check wing may reading lights, check control.</li> <li>Check wing and function of safety belts.</li> <li>Check condition and function of safety belts.</li> <li>Check condition and function of safety belts.</li> <li>Check condition of all latches.</li> <li>Check entral locking/double lock.</li> <li>Check entral locking/double lock.</li> <li>Check condition of all latches.</li> <li>Check convertion of all latches.</li> <li>Check convertion of all latches.</li> <li>Check convertion of all latches.</li> <li>Check near view mirrors.</li> <li>Check wing convertion of all latches.</li> <li>Check wing convertion of all latches.</li> <li>Check convertible top mechanism tension cords for damage and routing.</li> <li>Final Inspection</li></ul>		-				5	5		
vehicle's production date).*       •         Check windshield washer fluid level and antifreeze protection.       •         Fill up and/or correct if necessary. Record freeze point temperature.       •         Check air conditioner operation.       •         Replace microfilters.       •         Note: reduce replacement interval in dusty operating conditions.       •         Reset Service Indicator.       •         BMW Inspection I: Body/Electrical Equipment       •         Check battery state-of-charge, and charge if required.*       •         Check battery state-of-charge, and charge if required.*       •         Check instrument panel and dashboard illumination.       •         Check instrument panel and dashboard illumination.       •         Check wipers and washer system(s): wiper blades, washer jet positions.       •         Check condition and function of safety belts.       •         Recharge or replace batteries for remote controls in all vehicle master keys.       •         Check entral locking/double lock.       •         Check onditioner blower fan, rear window defogger.       •         Check ordition of all latches.       •         Check deater/air conditioner blower for accessories.       •         Activate automatic roll-over protection system (if equipped) via diagnostic link.       •	•	•					•	•	
Fill up and/or correct if necessary. Record freeze point temperature. <ul> <li>Check air conditioner operation.</li> <li>Replace microfilters.</li> <li>Note: reduce replacement interval in dusty operating conditions.</li> <li>Reset Service Indicator.</li> <li>BMW Inspection I: Body/Electrical Equipment</li> <li>Check battery state-of-charge, and charge if required.*</li> <li>Check lighting system, i.e., headlights, foglights, parking, back-up, license plate, interior (including map reading lights), giove box, flashlight, illuminated make-up mirors, luggage compartment lights.</li> <li>Check instrument panel and dashboard illumination.</li> <li>Check turn signals, hazard warning flashers, brake lights, horns, headlight dimmer/flasher switch.</li> <li>Check condition and function of safety belts.</li> <li>Check operation of all taches.</li> <li>Check contral locking/double tock.</li> <li>Check heater/air conditioner blower fan, rear window defogger.</li> <li>Check rear view mirrors.</li> <li>Check convertible top mechanism tension cords for damage and routing.</li> <li>First remove hardtop/lower top.</li> </ul> <ul> <li>Mote: First remove hardtop/lower top.</li> <li>Check convertible top mechanism tension cords for damage and routing.</li> <li>Final Inspection</li> <li>Check compartment</li> <li>Engine Compartment</li> <li>Engine Compartment</li> <li>Replace index and the following checks and materians sission.</li> <li>Mote: First remove hardtop/lower top.</li> </ul>	•	•	•	•		•	•	•	
Replace microfilters.       •       •         Note: reduce replacement interval in dusty operating conditions.       •       •         Reset Service Indicator.       •       •         BMW Inspection I: Body/Electrical Equipment       •       •         Check battery state-of-charge, and charge if required.*       •       •         Check lighting system, i.e., headlights, foglights, parking, back-up, license plate, interior (incuding map reading lights), glove box, flashlight, illuminated make-up mirrors, luggage compartment lights.       •       •         Check instrument panel and dashboard illumination.       •       •       •       •         Check turn signals, hazard warning flashers, brake lights, horns, headlight dimmer/flasher switch.       • <td>•</td> <td>•</td> <td>•</td> <td>•</td> <td></td> <td>•</td> <td>•</td> <td>•</td> <td></td>	•	•	•	•		•	•	•	
Note: reduce replacement interval in dusty operating conditions.         Reset Service Indicator.         BMW Inspection I: Body/Electrical Equipment         Check battery state-of-charge, and charge if required.*         Check lighting system, i.e., headlights, foglights, parking, back-up, license plate, interior (including map reading lights), glove box, flashlight, illuminated make-up mirrors, luggage compartment lights.         Check instrument panel and dashboard illumination.         Check variable in the interval in distribution of the interval in distribution of the interval make-up mirrors, luggage compartment lights.         Check unsignals, hazard warning flashers, brake lights, horns, headlight dimmer/flasher switch.         Check wipers and washer system(s): wiper blades, washer jet positions.         Check condition and function of safety belts.         Recharge or replace batteries for remote controls in all vehicle master keys.         Check heater/air conditioner blower fan, rear window defogger.         Check heater/air conditioner blower fan, rear window defogger.         Check rear view mirrors.         Visually examine the SRS airbag units for torn covers, obvious damage or attachment of decals, decorations or accessories.         Activate automatic roll-over protection system (if equipped) via diagnostic link.         Note: First remove hardtop/lower top.         Check convertible top mechanism tension cords for damage and routing.         Final Inspection II: Includes all items listed under Inspecti	• •	•	•			•	•	•	
BMW Inspection I: Body/Electrical Equipment         Check battery state-of-charge, and charge if required.*         Check lighting system, i.e., headlights, foglights, parking, back-up, license plate, interior (including map reading lights), glove box, flashlight, illuminated make-up mirrors, luggage compartment lights.         Check instrument panel and dashboard illumination.         Check all warning/indicator lights, check control.         Check turn signals, hazard warning flashers, brake lights, horns, headlight dimmer/flasher switch.         Check wipers and washer system(s): wiper blades, washer jet positions.         Check condition and function of safety belts.         Recharge or replace batteries for remote controls in all vehicle master keys.         Check heater/air conditioner blower fan, rear window defogger.         Check rear view mirrors.         Visually examine the SRS airbag units for torn covers, obvious damage or attachment of decals, decorations or accessories.         Activate automatic roll-over protection system (if equipped) via diagnostic link. Note: First remove hardtop/lower top.         Check convertible top mechanism tension cords for damage and routing.         Final Inspection         Read est with check of brakes, suspension, steering, clutch/manual transmission or automatic transmission.         BMW Inspection II: Includes all items listed under Inspection I, and the following checks and m         Engine Compartment Engine Compartment         Replace intake air cleaner element. Note:	•	•	•			•	۲	•	
Check battery state-of-charge, and charge if required.*       •         Check lighting system, i.e., headlights, foglights, parking, back-up, license plate, interior (including map reading lights), glove box, flashlight, illuminated make-up mirrors, luggage compartment lights.       •         Check instrument panel and dashboard illumination.       •       •         Check all warning/indicator lights, check control.       •       •         Check dingers, hazard warning flashers, brake lights, horns, headlight dimmer/flasher switch.       •       •         Check vins signals, hazard warning flashers, brake lights, horns, headlight dimmer/flasher switch.       •       •         Check condition and function of safety belts.       •       •       •         Recharge or replace batteries for remote controls in all vehicle master keys.       •       •       •         Check heater/air conditioner blower fan, rear window defogger.       • <t< td=""><td>• •</td><td>•</td><td>•</td><td></td><td></td><td>•</td><td>•</td><td>•</td><td></td></t<>	• •	•	•			•	•	•	
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Deplace transmission fluid							•	•	
Replace transmission fluid.         Replace differential oil.	-			<u> </u>					┞

Parking Brake Lining Thickness (mm): \_